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Assembly of a fluorescent lamp and an extension means

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Assembly of a fluorescent lamp and an extension means

The invention relates to an assembly of an elongated low-pressure mercury vapor discharge lamp and at least one elongated extension means.

The invention also relates to a low-pressure mercury vapor discharge lamp for use in the assembly.

5 The invention also relates to an extension means for use in the assembly.

In mercury vapor discharge lamps, mercury constitutes the primary component for the (efficient) generation of ultraviolet (UV) light. A luminescent layer comprising a luminescent material (for example, a fluorescent powder) may be present on an inner wall of the discharge vessel to convert UV to other wavelengths, for example, to UV-B and UV-A 10 for tanning purposes (sun panel lamps) or to visible radiation for general illumination purposes. Such discharge lamps are therefore also referred to as fluorescent lamps. The discharge vessel of low-pressure mercury vapor discharge lamps is usually tubular and circular in section.

15 In recent years much knowledge has been gained about (elongated) low-pressure mercury vapor discharge lamps, for instance TLD lamps, and their properties. Low-pressure mercury vapor discharge lamps are well established in the market. In general, two varieties of low-pressure mercury vapor discharge lamps exist. A first group of low-pressure mercury vapor discharge lamps comprises "standard" colors with a luminescent layer comprised of halo-phosphate material with relatively low lumens and a relatively low efficacy (lm/W) as well as a relatively low maintenance and a relatively low color rendering. 20 A second group of low-pressure mercury vapor discharge lamps comprises so-called tri-phosphor lamps with a luminescent layer comprised of three or more rare-earth containing phosphors with a relatively high lumen output, a relatively high efficacy (lm/W), a better maintenance and an improved color rendering. Users of the first group of low-pressure mercury vapor discharge lamps are often reluctant to switch to the second group of low-pressure mercury vapor discharge lamps with the tri-phosphor technology because these 25 discharge lamps represent a substantial investment with relatively little cash payback, in that the low-pressure mercury vapor discharge lamps of the second group give more light, but no energy savings in an existing installation. For this reason sales of fluorescent lamps with tri-

phosphor technology are primarily driven by new installations. The market for "standard" color low-pressure mercury vapor discharge lamps is driven primarily by cost and these products have become commodities with vanishing margins.

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An assembly of an elongated low-pressure mercury vapor discharge lamp and at least one elongated extension means are known from US-A 4 163 176. In the known assembly a fluorescent lamp having an extension base at one end thereof containing an impedance is provided for reducing current flow through the discharge lamp. The length of the discharge lamp plus extension base equals the length of "standard" fluorescent low-pressure mercury vapor discharge lamps.

It is an object of the invention to provide an assembly of an elongated low-pressure mercury vapor discharge lamp and at least one elongated extension means which consumes less energy. According to the invention, an assembly of an elongated low-pressure mercury vapor discharge lamp and at least one elongated extension means is provided:

- the low-pressure mercury vapor discharge lamp comprising:
a light-transmitting discharge vessel enclosing, in a gastight manner,
20 a discharge space provided with a filling of mercury and a rare gas mixture,
the rare gas mixture comprising at least 50% by volume of krypton,
the discharge vessel being provided with a luminescent layer,
electrodes being arranged in the discharge space for maintaining a
discharge in the discharge space,
25 the elongated extension means being provided for connection to the low-pressure mercury vapor discharge lamp,
the extension means comprising an inductance,
the length of the low-pressure mercury vapor discharge lamp together with the
length of the extension means being adapted to fit a pre-determined mounting distance of
30 low-pressure mercury vapor discharge lamps.

The inventors have had the insight how to reduce the wattage of the low-pressure mercury vapor discharge lamp by reducing the lamp length while maintaining the retrofittability in a "standard" low-pressure mercury vapor discharge lamp system with a pre-determined mounting distance. According to the invention, a low-pressure mercury vapor

discharge lamp with a reduced length of the discharge vessel and with a relatively high krypton content in the rare gas mixture is provided in combination with an extension means comprising an inductance. In order to maintain retrofittability in "standard" low-pressure mercury vapor discharge lamp systems, an elongated extension means is fitted to one or to both ends of the low-pressure mercury vapor discharge lamp in the assembly according to the invention, in such a manner that the assembly of the low-pressure mercury vapor discharge lamp and the extension means fits in existing fixtures and fulfills discharge lamp length standards.

An advantage of providing an elongated extension means is that additional electronic components can be incorporated in the extension means. Such electronic components further adjust electrical parameters of the low-pressure mercury vapor discharge lamp system in a favorable manner. The inductance provided in the extension means acts to reduce the current in the entire assembly resulting in power savings both in the low-pressure mercury vapor discharge lamp as well as in the external ballast circuit.

The assembly according to the invention allows users to upgrade to discharge lamp systems with lower wattage while yielding substantially the same lumens and a substantial saving of operating costs. Additional benefits include improved lumen maintenance (higher average lumens), longer life, and lower mercury content as well as reduced waste upon disposal. The assembly according to the invention has the additional advantage that, due to lower voltage of the discharge lamp voltage and a shorter discharge length, it improves some of the issues hindering users in countries with unstable line voltage, such as better ignition and lower extinction voltage.

Preferably, the rare gas mixture in the discharge vessel of the low-pressure mercury vapor discharge lamp comprises at least 80% by volume of krypton. Additional wattage reduction is achieved by increasing the amount of krypton in the rare gas mixture. In an alternative embodiment xenon instead of krypton is employed.

A preferred embodiment of the assembly according to the invention is characterized in that the gas pressure in the discharge vessel of the low-pressure mercury vapor discharge lamp is between 10^5 and $4 \cdot 10^5$ Pa (between 1 and 4 mbar), preferably between $2 \cdot 10^5$ and $3 \cdot 10^5$ Pa (between 2 and 3 mbar). Although a filling pressure higher than $3 \cdot 10^5$ Pa will result in additional wattage reduction and a slightly lower efficacy it will cause difficult ignition on many ballast systems. Pressures lower than $2 \cdot 10^5$ Pa could enhance starting and efficacy, however wattage and lumens would be higher, so a higher krypton content and/or inductance in the extension means would be necessary to reduce wattage.

Lifetime will also be reduced with lower filling pressure. Generally speaking, requirements with respect to rare gas mix, filling pressure and inductance are interrelated. The desired wattage reduction can be achieved in a number of ways, with consequences on lifetime, lumens, efficacy, and ignition. A particular preferred range is from $2 \cdot 10^5$ and $2.4 \cdot 10^5$ Pa.

- 5 Experiments have shown that the inductance can be chosen such that the power savings in the external ballast circuit is greater than or equal to the power loss in the extension means. To this end, a preferred embodiment of the assembly according to the invention is characterized in that the impedance of the inductance in the extension means is in the range between 5% and 30% of the inductance of an external ballast circuit for the low-pressure mercury vapor discharge lamp. A relative impedance of the inductance in the extension means greater than 30% is too large and would reduce by too great a factor the light output of the low-pressure mercury vapor discharge lamp. The absolute value of the impedance of the inductance in the extension means for a TL40/TLD36 inductive ballast system (390 Ohm) is in the range from 20 to 120 Ohm at a frequency of 50 Hz. A preferred 10 value of the relative impedance of the inductance in the extension means is 15%, corresponding to a value of approximately 60 Ohm at 50 Hz. Other values apply for lamps 15 systems of different wattage, e.g. 18 W and 58 W.

- In a preferred embodiment of the assembly according to the invention the ratio of the length l_{em} of the extension means as compared to the length l_{dl} of the low-pressure 20 mercury vapor discharge lamp is in the range from:

$$0.8 \leq \frac{l_{dl}}{l_{dl} + l_{em}} \leq 0.98,$$

- If the length of the low-pressure mercury vapor discharge lamp is reduced by more than 20%, 25 a substantial "dark" area will be present in the fixture. In addition, the light distribution will be negatively impacted. In keeping with these requirements it is desirable not to reduce lamp length more than 10%. Preferably, the length of the low-pressure mercury vapor discharge lamp is in the range from 0.92 and 0.97.

- The extension means may form an integral part of the low-pressure mercury 30 vapor discharge lamp or may be supplied separately for re-use. In an alternative, preferred embodiment of the assembly according to the invention, the extension means comprises two elongated extension parts, the length of the low-pressure mercury vapor discharge lamp together with the length of the two extension parts being adapted to fit the pre-determined

mounting distance of low-pressure mercury vapor discharge lamps. In a further alternative, preferred embodiment of the assembly according to the invention, the extension means forms an integral part of the low-pressure mercury vapor discharge lamp.

According to the invention as described above, the extension means is employed to reduce the current in the low-pressure mercury vapor discharge lamp in order to achieve the desired wattage reduction. The space for the extension means is made available by the reduced length of the low-pressure mercury vapor discharge lamp itself.

An additional problem of the assembly of the low-pressure mercury vapor discharge lamp and the extension means containing the inductance is that the inductance when the extension means is assembled with the low-pressure mercury vapor discharge lamp will be in series with one pin issuing from a lamp cap of the low-pressure mercury vapor discharge lamp. When the assembly of the low-pressure mercury vapor discharge lamp and the extension means is placed in an existing luminaire, it may be inserted in four different orientations. With respect to the external ballast circuit, the inductance will alternately be installed in the external ballast circuit ("desired" installation) or in the external starter circuit ("misapplication"). It is an additional object of the invention to provide a solution whereby the customer is notified if the installation is wrong and/or the situation is self-correcting.

To this end, a preferred embodiment of the assembly according to the invention is characterized in that the extension means is provided with an indicator means for indicating the status of the connection between the extension means and an external ballast circuit and an external starter circuit for the low-pressure mercury vapor discharge lamp.

A favorable way to provide the indicator means is that the indicator means comprises a light emitting diode (LED) connected across windings of the inductance. The indicator means can either be a positive indicator (desired installation) or a negative indicator (misapplication). An example of a "positive" indicator means is a (green) LED connected across (several windings of) the inductance in the extension means. The voltage generated across the (windings of the) inductance during proper lamp operation causes the LED to glow green. If the extension means is installed "wrong", such that the inductance is in the external starter circuit, no current would flow in the inductance during lamp operation and the LED would not light.

An alternative, favorable way to provide the indicator means is that the extension means comprises a resistor and in that the indicator means comprises a light emitting diode (LED) connected across the resistor. If the resistor is in the external starter circuit (desired installation), current only flows during starting the low-pressure mercury

vapor discharge lamp. With a “wrong” installation (inductance in the external starter circuit and resistor together with LED in the external ballast circuit), current will flow through the resistor generating voltage which will light the LED.

An embodiment of the assembly according to the invention is characterized in
5 that the indicator means comprises a thermal indicator. Such thermal indicators are also used in some batteries to indicate charging state. The thermal indicator could either be a “positive” indicator triggered by the heat generated by the inductance or a “negative” indicator triggered by the heat generated by a resistance placed in the non-inductive circuit of the extension means. This embodiment of the invention is robust and inexpensive but may have a relatively
10 slow response time (the discharge lamp has to burn for several minutes to get an indication).

A very favorable solution involves an automatic switching adapter. To this end the extension means comprises an automatic switching adapter providing that, after connecting the extension means to the low-pressure mercury vapor discharge lamp and placing the assembly into a “standard” external ballast circuit and a “standard” external
15 starter circuit, the inductance is automatically connected to the external ballast circuit independent of installation orientation.

These and other aspects of the invention are apparent from and will be
20 elucidated with reference to the embodiments described hereinafter.

In the drawings:

Fig. 1A is a cross-sectional view of an elongated low-pressure mercury-vapor discharge lamp according to the prior art;

Fig. 1B is a cross-sectional view of an assembly according to the invention
25 with an elongated low-pressure mercury vapor discharge lamp and with two elongated extension means;

Fig. 1C is a cross-sectional view of an assembly according to the invention with an elongated low-pressure mercury vapor discharge lamp and with one elongated extension means;

Fig. 2 shows an assembly according to the invention with an elongated low-pressure mercury vapor discharge lamp and an elongated extension means connected to an external starter circuit and an external ballast circuit;

Fig. 3A shows an elongated extension means provided with an indicator means according to the invention;

Fig. 3B shows an elongated extension means provided with an alternative indicator means according to the invention;

Fig. 4 shows an elongated extension means provided with an automatic switching adapter according to the invention, and.

5 Fig. 5A and 5B shows two switching modes of the extension means in

Figure 4.

The Figures are purely diagrammatic and not drawn to scale. Notably, some dimensions are shown in a strongly exaggerated form for the sake of clarity. Similar components in the Figures are denoted as much as possible by the same reference numerals.

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Figure 1A shows schematically a cross-sectional view of an elongated low-pressure mercury-vapor discharge lamp 1 according to the prior art. The prior art low-pressure mercury vapor discharge lamp 1 comprises a light-transmitting discharge vessel 10. 15 The discharge vessel 10 encloses a discharge space 15 in a gastight manner. Electrodes 4a; 4b mounted on end portions 14a; 14b are arranged in the discharge space 15 for maintaining a discharge in the discharge space 15. The electrodes 4a; 4b are a winding of tungsten covered with an electron-emitting substance, normally a mixture of barium oxide, calcium oxide and strontium oxide. Current-supply conductors extend from the electrodes 4a; 4b, pass through 20 the end portions 14a; 14b and issue to outside the discharge vessel 10. The discharge space 15 is provided with a filling of mercury and a rare gas mixture. In addition, the discharge vessel 10 is provided with a luminescent layer 13. The luminescent layer 13 is preferably provided on a surface of the discharge vessel 10 facing the discharge space 15. The luminescent layer 13 includes a luminescent material (for example a fluorescent powder) 25 which converts the ultraviolet (UV) light generated by fallback of the excited mercury into (generally) visible light. The length of the prior art low-pressure mercury vapor discharge lamp 1 in Figure 1A is fixed to a pre-determined mounting distance l_{md} of low-pressure mercury vapor discharge lamps.

Figure 1B shows schematically a cross-sectional view of an assembly 30 according to the invention with an elongated low-pressure mercury vapor discharge lamp 1 and with two elongated extension means 2a, 2b. The rare gas mixture in the discharge vessel 10 comprises at least 50% by volume of krypton. Preferably, the gas mixture comprises at least 80% by volume of krypton. The elongated extension means 2a; 2b are provided for connection to the low-pressure mercury vapor discharge lamp 1. The length l_{dl} of the low-

pressure mercury vapor discharge lamp 1 together with the length l_{em} of both extension means 2a; 2b is adapted to fit the pre-determined mounting distance l_{md} of low-pressure mercury vapor discharge lamps. The length of the extension means with reference numeral 2a may be different from the length from the extension means with reference numeral 2b.

- 5 Figure 1C shows schematically a cross-sectional view of an assembly according to the invention with an elongated low-pressure mercury vapor discharge lamp 1 and with one elongated extension means 2. The rare gas mixture in the discharge vessel 10 comprises at least 50% by volume of krypton. Preferably, the gas mixture comprises at least 80% by volume of krypton. The elongated extension means 2 is provided for connection to
 10 the low-pressure mercury vapor discharge lamp 1. The length l_{dl} of the low-pressure mercury vapor discharge lamp 1 together with the length l_{em} of the extension means 2 is adapted to fit the pre-determined mounting distance l_{md} of low-pressure mercury vapor discharge lamps, in other words $l_{dl} + l_{em} = l_{md}$.

- 15 According to the invention, the wattage of the low-pressure mercury vapor discharge lamp is reduced the lamp length while maintaining the retrofittability in a “standard” low-pressure mercury vapor discharge lamp system with a pre-determined mounting distance. The low-pressure mercury vapor discharge lamps according to the invention as shown in Figure 1B and 1C fits in existing fixtures and fulfills lamp length standards. The space for the extension means 2 is provided by the reduced length of the low-
 20 pressure mercury vapor discharge lamp 1.

Preferably, the ratio of the length l_{em} of the extension means as compared to the length l_{dl} of the low-pressure mercury vapor discharge lamp is in the range from:

$$0.8 \leq \frac{l_{dl}}{l_{dl} + l_{em}} \leq 0.98,$$

- 25 Preferably, the length of the low-pressure mercury vapor discharge lamp is in the range from 0.92 and 0.97. In experiments, the length reduction was approximately 5%, leaving ample space to incorporate the desired electronic components (e.g. the inductance) in the extension means.

- 30 The elongated low-pressure mercury vapor discharge lamp 1 in Figure 1A has a “standard” length of $l_{md} = 1200$ mm if it is of the standard 36W TLD design. By way of example, a favorable length of the energy-saving low-pressure mercury vapor discharge lamp 1 lamp of Figure 1B and 1C is $l_{dl} = 1150$ mm (length reduction is approximately 4.2%). The corresponding length of the extension means 2 in Figure 1C is $l_{em} = 50$ mm.

By way of example, the following data are given. In all cases presented below the low-pressure mercury vapor discharge lamp referred to comprises a luminescent layer on the basis of tri-phosphor technology in a mixture to give a color temperature of 6,500K on the black body locus. A length reduction of 50 mm alone gives a low-pressure mercury vapor discharge lamp in an assembly according to the invention with a lamp voltage 97 V, a lamp current of 449 mA, a lamp wattage of 35.6 W, and a lamp efficacy of 86.5 lm/W as compared to a TLD36 with a lamp voltage of 103 V, a lamp current of 440 mA, a lamp wattage of 36.5 W and a lamp efficacy of 85 lm/W. If, in addition, the rare gas mixture is adjusted from $3 \cdot 10^5$ Pa/75%Kr to $2.4 \cdot 10^5$ Pa/90% Kr, this gives a lamp voltage of 92 V, a lamp current of 456 mA, a lamp wattage of 34.5 W and a lamp efficacy of 85.6 lm/W for the low-pressure mercury vapor discharge lamp in the assembly according to the invention. Addition of a 60 Ohm impedance results in a relatively large reduction in wattage. For a low-pressure mercury vapor discharge lamp with a rare gas mixture of $2.0 \cdot 10^5$ Pa/75% Kr this results in a lamp voltage of 102.4 V, a lamp current of 377 mA, a lamp wattage of 31.8 W, and a lamp efficacy of 88.2 lm/W. For a low-pressure mercury vapor discharge lamp with a rare gas mixture of $2.4 \cdot 10^5$ Pa/90% Kr this results in a lamp voltage of 96.8 V, a lamp current of 384 mA, a lamp wattage of 30.6 W, and a lamp efficacy of 88.5 lm/W. The presence of the additional impedance results in an increased efficacy. In addition, the savings in system current through the external ballast circuit result in power savings that offsets any losses generated in the inductance present in the extension means. In the absence of an additional inductance, the wattage of the discharge lamp is reduced only slightly and this will be offset by additional heating losses in the external ballast circuit due to increased lamp current resulting in minimal, if any, system wattage reduction. For a low-pressure mercury vapor discharge lamp with a length reduction of 50 mm and a rare gas mixture filling of $2.4 \cdot 10^5$ Pa/90% Kr and comprising a luminescent layer with tri-phosphor technology and a color temperature of 6,500K on the black body locus, the lamp efficacy is approximately 26% higher than that of the "standard" daylight color low-pressure mercury vapor discharge lamp TLD36/54. In this case, the lamp wattage has been reduced by 16.2%. The energy-saving low-pressure mercury vapor discharge lamp in this preferred embodiment of the assembly still emits substantially more lumens than the "standard" lamp. These extra lumens can be used for additional wattage savings, as an additional market advantage compared to "standard" color, or as a means to cost reduce the product (savings in phosphor materials because lower lumen/efficacy target is needed to give same lumens as "standard" color). Efficacy comparisons are given for illustration only and may differ at other chromaticities.

A reduced length of 50 mm gives the low-pressure mercury vapor discharge lamp, in operation, a discharge voltage of approximately 97 V (as compared to 103 V for a "standard" low-pressure mercury vapor discharge lamp) and a wattage of the discharge lamp on TLD36/TL40 ballast circuits of approximately 35.6 W (as compared to 36.5W for a "standard" low-pressure mercury vapor discharge lamp).

The invention has the additional advantage that it solves some of the issues hindering users in countries with unstable line voltage from converting to TLD from TL. The first issue involves the more difficult nature of TLD lamp ignition due to the Kr gas filling. In the lamp design mentioned above, the reduced discharge length and lower lamp voltage will act to reduce the starting requirements. The second issue involves the extinction voltage of the lamp. Operating TLD lamps normally extinguish when the line voltage is reduced below approximately 155 V as compared to approximately 140 V for TL. The reduced lamp voltage of the discharge vessel with reduced length largely eliminates this performance difference. This implies that the invention allows many users to upgrade from 40W to 30W systems yielding the same lumens and saving 25% of operating costs. Additional benefits include improved lumen maintenance (higher average lumens), longer life, and lower mercury content as well as reduced waste upon disposal.

Figure 2 shows an elongated low-pressure mercury vapor discharge lamp 1 provided with an elongated extension means 2 according to the invention connected to an external starter circuit 9 and an external ballast circuit 8. In the example of Figure 2, the external starter circuit 9 is a so-called glow-switch starter. The extension means 2, preferably, provides the means to reduce the current through the discharge lamp and assists in achieving the desired wattage. To this end, the extension means 2 comprises an inductance 3. Preferably, the impedance of the inductance 3 in the extension means 2 is in the range between 5% and 30% of the inductance of an external ballast circuit 8 for the low-pressure mercury vapor discharge lamp. A favorable combination of the extension means 2 comprising a 60 Ohm inductive impedance combined with a reduction in lamp length of 60 mm, gives approximately 30.5 W in the discharge lamp when combined with a "standard" external ballast circuit.

The extension means 2 with inductance 3 according to the invention is feasible both economically and in size (for example fits in tubular package of T8 diameter in the length made available by the lamp length reduction). In addition, the extension means 2 could be designed to mate with a special cap on one end of the low-pressure mercury vapor discharge lamp 1 with reduced length of the discharge vessel 10. In addition, the discharge

lamp and the extension means 2 may be locked together, integrally forming a single unit that in every respect fulfils the dimensional requirements of a "standard" TLD36 low-pressure mercury vapor discharge lamp. The extension means 2 with inductance 3 has a relatively long lifetime due to the absence of active electrical components inside. This would enable the adapter to be re-used over many lamp lives increasing the payback of such an assembly for the customer.

The use of an extension means 2 according to the invention creates an additional source of system losses due to the heat generated in the windings of the inductance 3. However, the inductance 3 also reduces the current in the entire assembly resulting in power savings in the external ballast circuit 8. During feasibility studies, it was shown that the design can be chosen such that the power savings in the external ballast circuit 8 is greater than or equal to the power loss in the extension means 2.

In order to enable the customer to discern whether the installation of the extension means has been performed correctly a number of embodiments is presented.

In a first embodiment a "positive" indicator is used. Figure 3A shows an elongated extension means provided with an indicator means 2 according to the invention. In the example of Figure 3A, the indicator means 18 is a (green) light emitting diode (LED) connected across several windings of the inductance 3 in the extension means 2. The voltage generated across these windings during proper lamp operation would cause the LED to glow (green). If the extension means 2 is installed "wrong", such that the inductance is in the external starter circuit 9, no current would flow in the inductance 3 during lamp operation and the LED would not light. Note that the LED might flicker during starting in both "right" and "wrong" installations. If the user/installer notes that the LED is not lit during operation, he could either rotate the discharge lamp in the fixture or – if a switch is provided on the adapter – move the switch to the opposite position.

In a second embodiment a "negative" indicator is used. Figure 3B shows an elongated extension means 2 provided with an alternative indicator means according to the invention. In the example of Figure 3B, the indicator means 19 is a (red) LED connected across a resistor 7 inserted in the line parallel to the line in the extension means 2 containing the inductance 3. If the resistor 7 is in the external starter circuit 9 (correct installation) current only flows during starting the discharge lamp. While this low ohmic resister will reduce starting current slightly, this will have only minor effect on starting behavior and can be compensated for in the lamp coil design. With a "right" adapter installation, the red LED may flicker during starting, but will be off during lamp operation. With a "wrong"

installation (the inductance 3 in the external starter circuit 9 and the resistor 7 together with LED in the external ballast circuit), current will flow through the resistor 7 generating voltage which will light the LED. The LED will light only during incorrect installation (resistor 7 does not cause losses in correct installation). In incorrect installation, the resistor 7

5 can also help to limit excessive current draw from the external ballast circuit 8 (making up for some/all of the missing lamp voltage from reduced lamp length). With this type of indicator means 19, the user/installer would have to look for red LED's after installation and rotate those lamps or move a switch on the adapter to the opposite position.

In a third embodiment as alternative for the LED indicators is to use a thermal

10 indicator (as used in some batteries to indicate charging state). This could either be a "positive" indicator triggered by the heat generated by the inductance or a "negative" indicator triggered by the heat generated by a resistance placed in the non-inductive circuit of the adapter. Such a solution is robust and inexpensive, but may have a relatively slow response time (the discharge lamp has to burn for several minutes to get an indication).

15 In yet another embodiment equal inductances are placed in both circuits of the extension means. This could consist of for example a double wound coil. Such a doubling would not increase losses but increases the size, weight and cost of the extension means. It would also have a strong negative effect on preheating current during ignition.

A very favorable embodiment involves an automatic switching adapter.

20 Figure 4 shows an elongated extension means provided with an automatic switching adapter 20 according to the invention. In addition, Figure 5A and 5B shows two switching modes of the extension means 2 in Figure 4. In the example of Figure 5A and 5B, the automatic switching adapter 20 is embodied in the form of a switch 31 which is loaded by a spring 33. In the switching mode of Figure 5A, the switch 31 is cocked to a position in which the spring

25 33 is under tension. The switch 31 would be held in this position by a small catch 32 attached to a bimetal strip 25. In the example of Figure 5A, a resistor 7 inserted in the non-inductive circuit of the extension means 2 is thermally coupled to this bimetal strip 25. If the extension means 2 is installed correctly, this resistor 7 will only generate a small amount of heat during lamp ignition and this heat would not be enough to move the bimetal strip 25 and release the

30 catch 32 on the switch 31. If the extension means 2 is installed incorrectly, the lamp current will flow through the resistor 7 coupled to the bimetal strip 25. After some minutes, the bimetal strip 25 will reach a sufficient temperature such that the deflection of the bimetal strip 25 releases the catch 32 on the spring 33 loaded switch 31. This will cause the switch 31 to move to the opposite position (see the arrows in Figure 5A and 5B), connecting the

inductance 3 correctly into the external ballast circuit 8 and placing the resistor 7 together with the bimetal strip 25 into the external starter circuit 9. Switching will occur only once and only in 50% of installed adapters (others will remain in cocked position). When the low-pressure mercury vapor discharge lamp 1 is removed at the end of lamp life, the switch 31 in the extension means 2 may be reset manually or automatically by assembly action of the extension means to new lamp or lamp/adapter to luminaire.

The benefits of the energy saving low-pressure mercury vapor discharge lamp provided with extension means according to the invention include: approximately 15% lamp energy savings as compared to known TLD lamps and approximately 25% energy saving for known TL40 lamps. The lumen maintenance is higher than 90% at 12,000 hours whereas for "standard" color lamps the lumen maintenance is typically 70% at 8,000 hours. In addition, the lifetime is longer, the ignition behavior is improved and the extinction voltage is lower. In addition, the use of tri-phosphor technology results in lower mercury consumption over life meaning that the energy saving low-pressure mercury vapor discharge lamps can have a mercury dose less than half of an equivalent "standard" color lamp resulting in environmental benefits.

The measure according to the invention offers users of low-pressure mercury vapor discharge lamps with "standard colors" an incentive to switch to low-pressure mercury vapor discharge lamps with tri-phosphor technology.

It should be noted that the above-mentioned embodiments illustrate rather than limit the invention, and that those skilled in the art will be able to design many alternative embodiments without departing from the scope of the appended claims. In the claims, any reference signs placed between parentheses shall not be construed as limiting the claim. Use of the verb "comprise" and its conjugations does not exclude the presence of elements or steps other than those stated in a claim. The article "a" or "an" preceding an element does not exclude the presence of a plurality of such elements. The invention may be implemented by means of hardware comprising several distinct elements, and by means of a suitably programmed computer. In the device claim enumerating several means, several of these means may be embodied by one and the same item of hardware. The mere fact that certain measures are recited in mutually different dependent claims does not indicate that a combination of these measures cannot be used to advantage.

CLAIMS:

1. An assembly of an elongated low-pressure mercury vapor discharge lamp (1) and at least one elongated extension means (2),
the low-pressure mercury vapor discharge lamp comprising:
a light-transmitting discharge vessel (10) enclosing, in a gastight
manner, a discharge space (15) provided with a filling of mercury and a rare gas mixture,
the rare gas mixture comprising at least 50% by volume of krypton,
the discharge vessel (10) being provided with a luminescent layer
(13),
electrodes (4a; 4b) being arranged in the discharge space (15) for
10 maintaining a discharge in the discharge space (15),
the elongated extension means (2) being provided for connection to the low-
pressure mercury vapor discharge lamp (1),
the extension means (2) comprising an inductance (3),
the length of the low-pressure mercury vapor discharge lamp (1) together with
15 the length of the extension means (2) being adapted to fit a pre-determined mounting distance
 l_{md} of low-pressure mercury vapor discharge lamps.
2. An assembly as claimed in claim 1, characterized in that the impedance of the
inductance (3) in the extension means (2) is in the range between 5% and 30% of the
20 inductance of an external ballast circuit () for the low-pressure mercury vapor discharge
lamp.
3. An assembly as claimed in claim 1 or 2, characterized in that gas pressure in
the discharge vessel (10) of the low-pressure mercury vapor discharge lamp (1) is between
25 10^5 and $4 \cdot 10^5$ Pa, preferably between $2 \cdot 10^5$ and $3 \cdot 10^5$ Pa.
4. An assembly as claimed in claim 1 or 2, characterized in that the ratio of the
length l_{em} of the extension means (2) as compared to the length l_{dl} of the low-pressure
mercury vapor discharge lamp (1) is in the range from:

$$0.8 \leq \frac{l_{dl}}{l_{dl} + l_{em}} \leq 0.98,$$

preferably in the range from 0.92 and 0.97.

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5. An assembly as claimed in claim 1 or 2, characterized in that the rare gas mixture in the discharge vessel (10) of the low-pressure mercury vapor discharge lamp (1) comprises at least 80% by volume of krypton.

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6. An assembly as claimed in claim 1 or 2, characterized in that the extension means forms an integral part of the low-pressure mercury vapor discharge lamp.

15 7. An assembly as claimed in claim 1 or 2, characterized in that the extension means (2) comprises two elongated extension parts (2a, 2b), the length of the low-pressure mercury vapor discharge lamp (1) together with the length of the two extension parts (2a, 2b) being adapted to fit the pre-determined mounting distance of low-pressure mercury vapor discharge lamps.

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8. An assembly as claimed in claim 1 or 2, characterized in that the extension means (2) is provided with an indicator means (18; 19) for indicating the status of the connection between the extension means (2) and an external ballast circuit (8) and external starter circuit (9) for the low-pressure mercury vapor discharge lamp (1).

25

9. An assembly as claimed in claim 8, characterized in that the indicator means (18) comprises a light emitting diode connected across windings of the inductance (3).

10. An assembly as claimed in claim 8, characterized in that the extension means (2) comprises a resistor (7) and in that the indicator means (19) comprises a light emitting diode connected across the resistor (7).

30

11. An assembly as claimed in claim 8, characterized in that both circuits of the extension means (2) comprise an inductance.

12. An assembly as claimed in claim 8, characterized in that the indicator means comprises a thermal indicator.
13. An assembly as claimed in claim 1 or 2, characterized in that the extension means (2) comprises an automatic switching adapter (20) providing that, after connecting the extension means (2) to the low-pressure mercury vapor discharge lamp (1) and placing the assembly into a standard external ballast circuit (8) and a standard external starter circuit (9), the inductance is automatically connected to the external ballast circuit (8) independent of installation orientation.
14. A low-pressure mercury vapor discharge lamp (1) for use in an assembly as claimed in claim 1 or 2.
15. An extension means (2) for use in an assembly as claimed in claim 1 or 2.

ABSTRACT:

An energy-saving assembly of an elongated low-pressure mercury vapor discharge lamp (1) and at least one elongated extension means (2). The low-pressure mercury vapor discharge lamp comprises a light-transmitting discharge vessel (10) enclosing, in a gastight manner, a discharge space (15) provided with a filling of mercury and a rare gas mixture. The rare gas mixture comprises at least 50% by volume of krypton. The discharge vessel is provided with a luminescent layer (13). Electrodes (4a; 4b) are arranged in the discharge space for maintaining a discharge in the discharge space. The extension means are provided for connection to the low-pressure mercury vapor discharge lamp. The extension means comprises an inductance (3). The length of the low-pressure mercury vapor discharge lamp together with the length of the extension means are adapted to fit a pre-determined mounting distance of low-pressure mercury vapor discharge lamps.

Fig. 1C

DHNLOG0445

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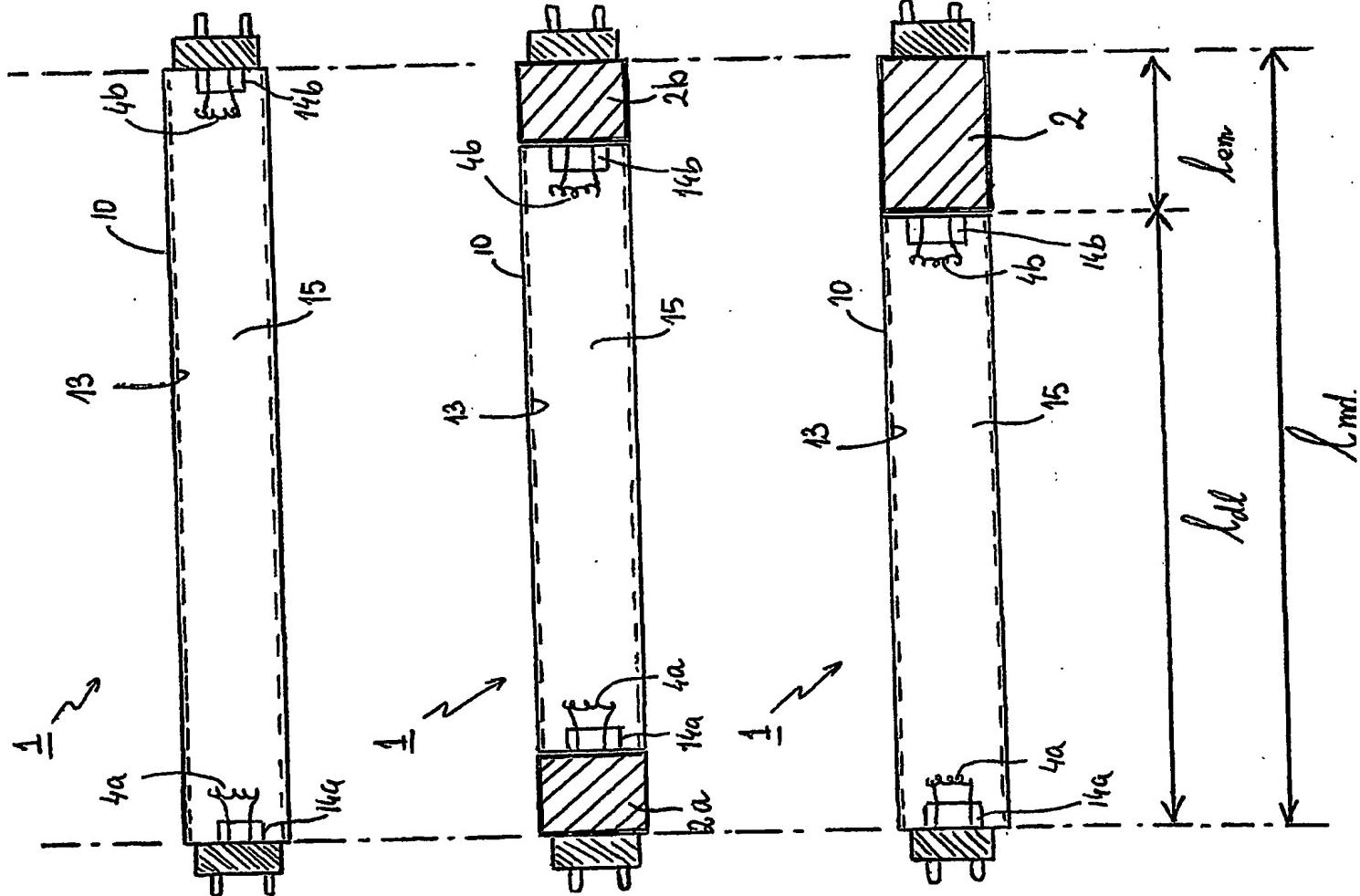


FIG. 1A
PRIOR ART

FIG. 1B

FIG. 1C

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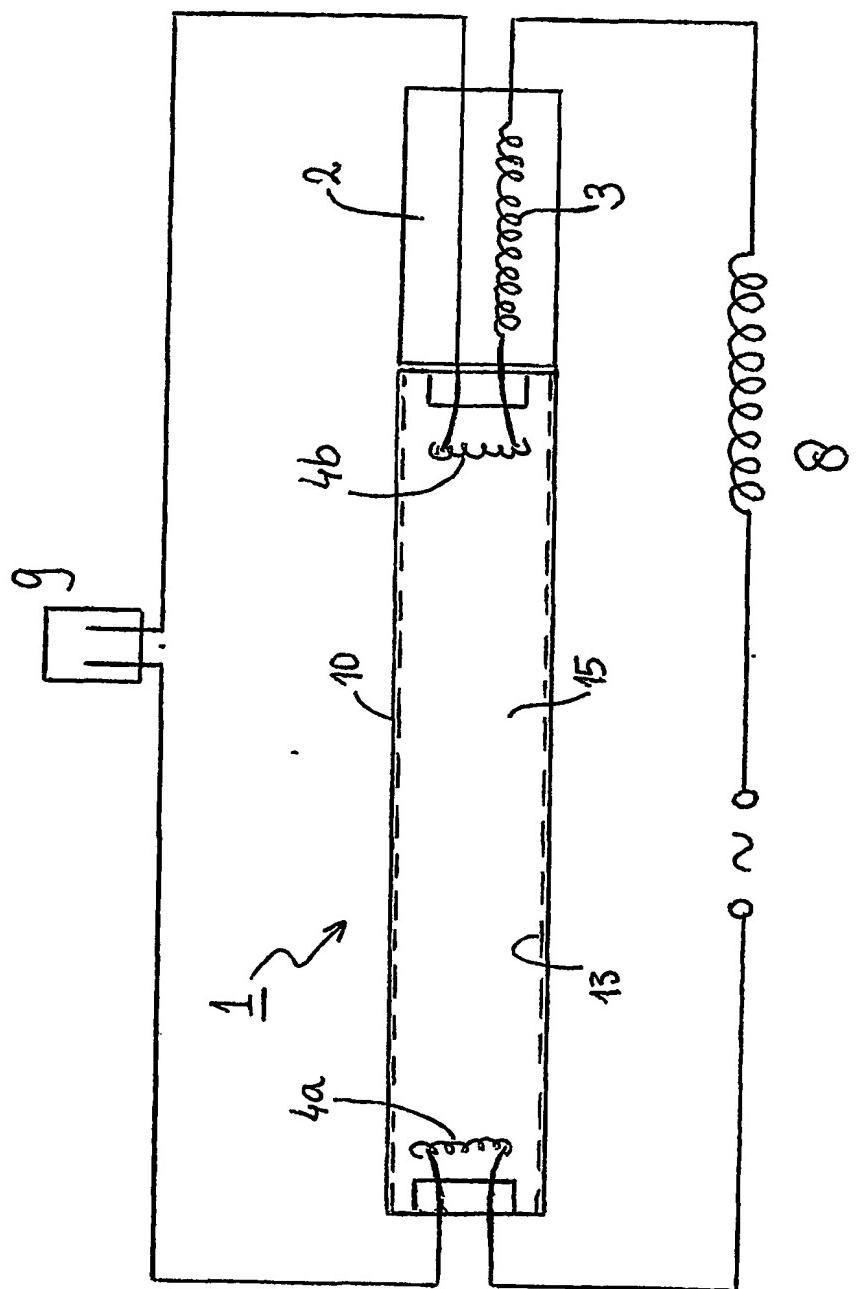


FIG.2

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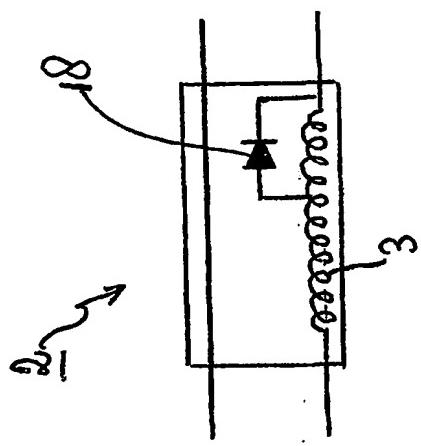


FIG.3A

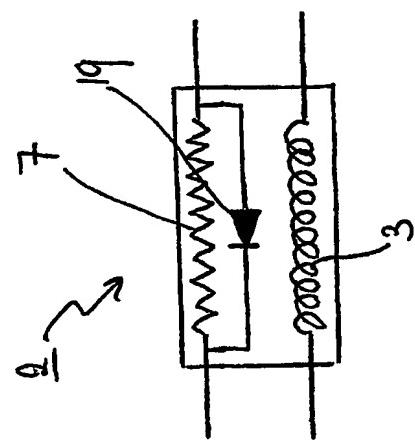


FIG.3B

DHN1030445

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FIG. 4

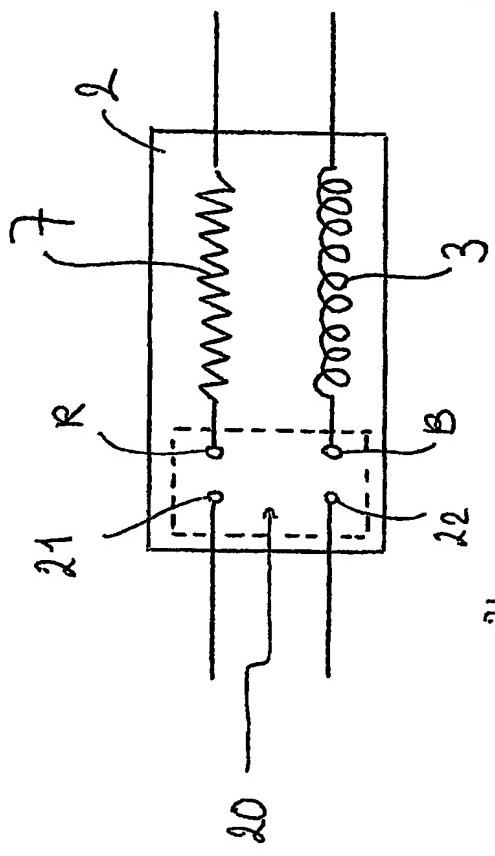


FIG. 5A

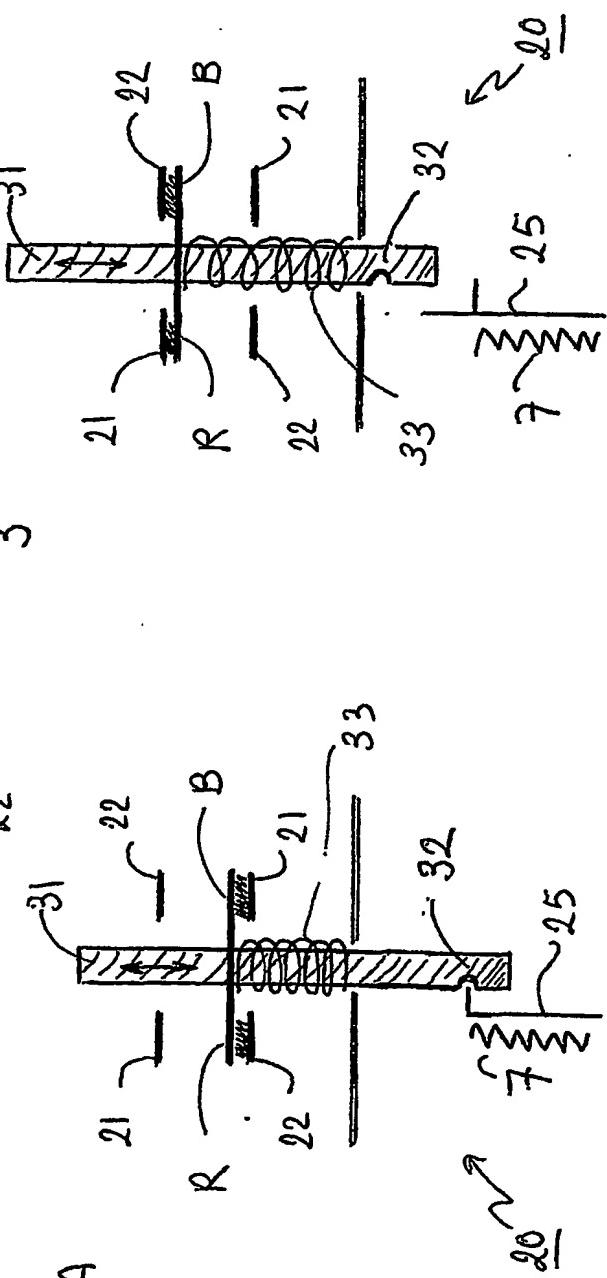


FIG. 5B

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